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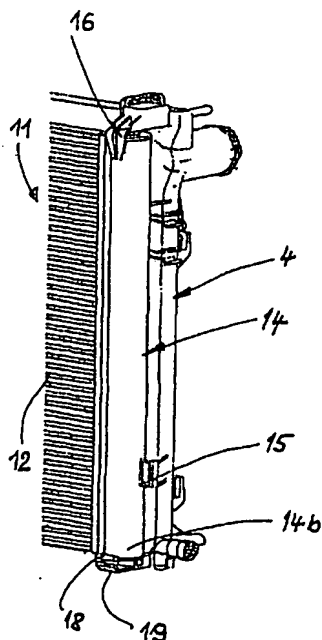
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(54) Title: ARRANGEMENT FOR SECURING A HEAT EXCHANGER TO ANOTHER HEAT EXCHANGER

(54) Bezeichnung: ANORDNUNG ZUR BEFESTIGUNG EINES WÄRMEÜBERTRAGERS AN EINEM ANDEREN



(57) Abstract: The invention relates to an arrangement which is used to secure a first heat exchanger to a second heat exchanger. The first heat exchanger (11) is arranged parallel to the second heat exchanger (1) and comprises a heat exchanger block (12) in addition to collector pipes arranged on both sides thereof, and which more particularly comprise an integrated collector (14). The second heat exchanger comprises a pipe/rib block provided with collector boxes (4) which are secured on both sides thereon and which are made of a casting or injection type material, especially plastic. The invention also relates to a first heat exchanger (11) which is secured by means of retaining means (16, 18) which are injected onto the collector boxes (4) of the second heat exchanger.

(57) Zusammenfassung: Die Erfindung betrifft eine Anordnung zur Befestigung eines ersten Wärmeübertragers an einem zweiten Wärmeübertrager, wobei der erste Wärmeübertrager (11) parallel zu dem zweiten Wärmeübertrager (1) angeordnet ist und einen Wärmeübertragerblock (12) sowie beiderseitig angeordnete Sammelrohre, insbesondere mit integriertem Sammler (14) aufweist und wobei der zweite Wärmeübertrager einen Rohr/Rippen-Block mit beiderseitig befestigten Sammelkästen (4) aus einem gieß- oder spritzfähigen Werkstoff, insbesondere Kunststoff aufweist. Es wird vorgeschlagen, dass der erste Wärmeübertrager (11) durch Haltemittel (16, 18), die an die Sammelkästen (4) des zweiten Wärmeübertragers angespritzt sind, befestigt ist.

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